

BARIUM STANATE: PI-MOCVD THIN FILM DEPOSITION AND NONSTOICHIOMETRY ISSUES

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Cost-effective transparent conductive oxide (TCO) material composed of cheap and abundant elements is highly desired in nowadays optoelectronics. Recently a wide-bandgap La-doped barium stannate (LBSO) n-type semiconductor has been discovered. LBSO single crystal conductive properties rival those of Sn-doped In₂O₃ (ITO)¹. Additionally, BaSnO₃ is of perovskite type lattice which allowing this material to be incorporated in various heterostructures as a lattice-matched electrode². Although, achieving desirable thin film properties for optoelectronic applications is still challenging due to nonstoichiometry and various defects as well as substrate-films interaction – understanding of these factors is crucial for BSO applications. Therefore, in this work thin undoped BaSnO₃ films have been deposited using pulsed injection metal organic chemical vapor deposition (PI-MOCVD) method allowing easier compositional control and simultaneous deposition on multiple substrates. In order to achieve low and high film/substrate lattice mismatch, pseudocubic LaAlO₃, SrTiO₃ and hexagonal Al₂O₃ substrates were selected respectively. Sn(thd)₂ and Ba(thd)₂ precursor solution with various ratios in dimethoxyethane was used for thin film deposition. Depositions were carried out in Ar:O₂ (8:2 v/v) atmosphere. Layer composition was determined using ICP-MS and Energy Dispersive X-ray (EDX) spectroscopy techniques. Surface morphology and film structure were characterized using Scanning Electron Microscopy (SEM) and X-ray diffractometry. Optical properties were investigated using variable angle spectroscopic ellipsometry and UV-Vis spectrophotometry in transmission mode.

Thin BSO films deposited on (100) LaAlO₃, (100) SrTiO₃ substrates were highly epitaxial. While polycrystalline films were obtained on Sapphire C substrate. It was determined that a surplus amount of Ba(thd)₂ is required to produce stoichiometric films. Interestingly, slight deviation from stoichiometric ratio resulted in significant structural and optical changes while a cubic symmetry was maintained. Also, no additional phases were detected even with a drastic increase of Ba/Sn ratio. Strong lattice parameter correlation with the Ba/Sn ratio in the films suggests a defect-forming mechanism related to oxygen, barium atom vacancies and (BaO)₂ Ruddlesden-Popper crystallographic shear faults.

[1] Hanjong Paik, Zhen Chen et al., Adsorption-controlled growth of La-doped BaSnO₃ by molecular-beam epitaxy, *APL Materials*, **5**, 116107 (2017).

[2] Useong Kim, Chulkwon Park et al., All-perovskite transparent high mobility field effect using epitaxial BaSnO₃ and LaInO₃, *APL Materials*, **3**, 036101 (2015).